



# 2017 NISSAN SENTRA

## 1.8 SL CVT



Scan QR code for general model information & options

### Your Upgrade Awaits

#### Standard Equipment Included at No Extra Charge

#### MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine  
Xtronic CVT®  
(Continuously Variable Transmission)  
Eco & Sport Drive Modes  
Front & Rear Stabilizer Bars  
Power-Assisted Front & Rear Disc Brakes  
17" Alloy Wheels

#### SAFETY & SECURITY

Driver & Front Passenger,  
Side-Impact, & Curtain Air Bags  
Lower Anchors & Tethers for Children (LATCH)  
Anti-Lock Braking System (ABS)  
Traction Control System (TCS)  
Vehicle Dynamic Control (VDC)  
Electronic Brake force Distribution (EBD)  
Active Understeer Control (AUC)  
Tire Pressure Monitoring System (TPMS)  
w/ Easy-Fill Tire Alert  
Vehicle Security System  
Nissan Vehicle Immobilizer System  
Blind Spot Warning (BSW)  
Rear Cross Traffic Alert (RCTA)

\*\*\*\*\*Only use features when safe to do so. App availability is dependent upon vehicle model, trim level, packaging, and/or options. See NissanUSA.com/Connect for complete app availability details. Compatible smartphone required. Cellular network and GPS signals not available in all areas and/or at all times. Nissan is not responsible for associated costs, if any, for continued operation due to cellular network or other third party termination/changes. Cellular or other third party provider may terminate/restrict service without notice. Subscription Agreement required. See www.NissanUSA.com/connect for details. Text rates and/or data usage may apply.

#### COMFORT & CONVENIENCE

Dual-Zone Automatic Temperature Control  
6-Way Power Driver's Seat  
w/ 2-way Power Lumbar  
Leather-Appointed Seats  
Heated Front Seats  
Sliding Front Armrest  
Power Windows w/ Driver's One-Touch  
Auto Up/Down Feature  
Power Door Locks w/ Auto-Locking Feature  
Nissan Intelligent Key® w/ Push Button Ignition  
AM/FM/CD/USB Audio System w/ 6 Speakers  
NissanConnect™ w/ Navigation and Mobile Apps\*\*\*\*\*  
5.8" Color Display  
RearView Monitor  
SiriusXM Satellite Radio\*\*  
w/ Traffic and Travel Link  
Bluetooth® Hands-free Phone System\*  
Streaming Audio via Bluetooth®  
Siri™ Eyes Free® / \*\*\*\*  
Hands-free Text Messaging Assistant\*  
Leather-Wrapped Steering Wheel  
w/ Illuminated Audio Controls  
Cruise Control w/ Illuminated Controls  
5" Advanced Drive-Assist® Display  
Auto-Dimming Rearview Mirror w/ HomeLink®  
Universal Transceiver  
60/40 Split Fold-Down Rear Seats

#### EXTERIOR

Smart Auto Headlights w/ LED Accents  
Heated Power Outside Mirrors  
w/ LED Turn Signals  
Fog Lights

\*Compatible smartphone required.

Text rates and/or data usage may apply.

\*\*SiriusXM Satellite Radio includes activation & 3 months of service only; subscription sold separately. SiriusXM Traffic and Travel Link includes activation & service for a trial period; subscription required thereafter. SiriusXM services are not available in AK, HI and some markets.

\*\*\*Replaces standard equipment where applicable.  
\*\*\*\*Siri Eyes Free is a registered trademark of Apple, Inc. ®  
\*\*\*\*\*HomeLink is a registered trademark of Genetec Corporation.

Manufacturer's Suggested Retail Base Price: \$21,500.00

Options Included by Manufacturer  
SPLASH GUARDS BODY COLORED 190.00  
PREMIUM PAINT 295.00  
CARPETED FLOOR MATS WITH TRUNK MAT 200.00  
SILL PLATE PROTECTORS 75.00  
NAVIGATION MANUAL  
ACTIVATION DISCLAIMER

DESTINATION CHARGES 865.00

Total\* \$23,125.00

### EPA DOT Fuel Economy and Environment

### Gasoline Vehicle

**Fuel Economy**  
**32 MPG**  
combined city/hwy  
**29** city  
**37** highway  
**3.1** gallons per 100 miles

MIDSIZE CARS range from 13 to 136 MPG. The best vehicle rates 119 MPG.

**You save \$1,250**  
**in fuel costs over 5 years**  
compared to the average new vehicle.

**Annual fuel cost \$1,150**

#### Fuel Economy & Greenhouse Gas Rating (tailpipe only) Smog Rating (tailpipe only)



This vehicle emits 278 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at [fuelconomy.gov](http://fuelconomy.gov).

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 26 MPG and costs \$7,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.45 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fuelconomy.gov**

Calculate personalized estimates and compare vehicles



### GOVERNMENT 5-STAR SAFETY RATINGS

### DELIVERY

**Overall Vehicle Score** ★★★★★  
Based on the combined ratings of frontal, side and rollover.  
Should ONLY be compared to other vehicles of similar size and weight.

**Frontal Crash** ★★★★★  
Driver Passenger  
Based on the risk of injury in a frontal impact.  
Should ONLY be compared to other vehicles of similar size and weight.

**Side Crash** ★★★★★  
Front seat Rear seat  
Based on the risk of injury in a side impact.

**Rollover** ★★★★★  
Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.

Source: National Highway Traffic Safety Administration (NHTSA)  
[www.safercar.gov](http://www.safercar.gov) or 1-888-327-4236

This Vehicle qualifies for Nissan's

### Security+Plus Extended Protection Plan

The only service agreement backed by Nissan Extended Services North America!  
Ask your dealer for details, or call 1-800-NISSAN-1 for more information

**VEHICLE COLORS:**  
EXT: ASPEN WHITE  
INT: CHARCOAL

**FINAL ASSEMBLY POINT:**  
AGUAS (ABV.) MEX  
**TRANSPORT METHOD:**  
TRUCK

**DEALER:**  
RAHAL-MILLER NISSAN  
4204 W LAFAYETTE STREET  
MARIANNA FL  
32446

VIN: 3N1AB7APXHY217904  
EMS: 50 STATE EMISSIONS  
MDL: 12317-217904 QAC-G  
OPT: K-B92C03E10L92N95U35 Z66

20170123230722AS3096

\*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

\*\*Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monroney label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.